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Sl.No	Process	Type	Size	Approvals
1	Heat Treatment of Aluminium alloys	***	2000 mm L x 1000 mm ϕ	      
2	Chromic Acid Anodizing	Type I	2700 x 500 x 1800 mm	       
		Type IB	2700 x 500 x 1800 mm	  
3	Sulphuric Acid Anodizing	Type II	2700 x 500 x 1800 mm	   
4	Hard Anodizing	Type III	2700 x 500 x 1800 mm	    
5	Boric Sulphuric Acid Anodizing	Type IC	2700 x 500 x 1800 mm	  
			6000 x 500 x 1000 mm	  
6	Chromate Conversion Coating (Al)	Type I, Class 1A	2700 x 500 x 1800 mm	     
7	Chromate Conversion Coating (Ti)	***	1200 x 600 x 1000 mm	
8	Chemical Milling	Type 1, Type 2	2700 x 500 x 1800 mm	 
9	Nital Etch	Type 1, Type 2, Type 3	250 x 250 x 250 mm	  
10	Titanium Cleaning	Acid	1200 x 600 x 1000 mm	 
11	SS Passivation	Type 1 - 8	250 x 250 x 300 mm	 
12	Primer Application	**	3000 x 3000 x 3000 mm	 
13	Top coat Application	**	3000 x 3000 x 3000 mm	 
14	Dry Film Lubricant Application	**	3000 x 3000 x 3000 mm	
15	Teflon Coating	**	3000 x 3000 x 3000 mm	
16	Walkway Coating	***	3000 x 3000 x 3000 mm	
17	Non Destructive Testing - Fluorescent Penetrant Inspection	**	3000 x 3000 x 4000 mm	         
18	Non Destructive Testing - Magnetic Particle Inspection	**	ϕ 250 x 2000 mm	      
19	TIG Welding (Robotic & Manual)	**	2000 x 1500 mm	   (Manual Welding)